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30004

RBW1205G00132-3G

Job Sheet 183337



Part No: RBW1205G00132-3G

Job Qty: 1 ea

Part Name: Augusta Helicopter Servicing



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 9/16/18

Job Tracking No:

Due Date: 10/15/18

Created By: Logan David

Type: SOLD

Description:

Note: DWG RBW1205G00132-3G Rev 9 IPP Rev A 18.02.13 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		10/15/18	0.00	0.00	Start Up Small Fab-4		MLC
100	Small Fab	1 pcs		10/15/18	0.00	1.00	Small Fab-5		MLC
120	QC	1 pcs		10/15/18	0.00	0.00	QC4		MLC
130	Packaging	1 pcs		10/15/18	0.00	0.00	Packaging3-1		MLC
140	QC21-FG	1 Ea		10/15/18	0.00	0.00	QC21		DEC 27 2018 70

Part Op 100 - 1-Engrave placard RB41011 using marktronic engraver 2-Transfer drill Dart placard RB41011 into Pelican case 9-89
Descriptions: APP-1610-E 3-Deburr holes and remove chips from case. 4-Rivet Dart placard to Pelican case 5-Glue placard
RBW1205G00132-3G-9 and RBW1205G00132-3G-11 to RBW1205G00132-3G-19 foam as per DWG. 6-Glue foam to
case and pack case as per DWG.

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
97524A032	Sealing Blind Rivet	4 Ea (4 ea)	90-Start up Operation	5113449
52375K36	Tubing	10 ft (10 ea)	100-Small Fab	5118662
APP-1610-E	Case	1 Ea (1 ea)	100-Small Fab	5127778
RB41011	Dart Tooling Placard, Aluminum	1 Ea (1 ea)	100-Small Fab	5021040
RBW109-3501-08-115	Adapter, Landing Gear Shockstruts Nitrogen Change	1 Ea (1 ea)	100-Small Fab	5120827
RBW1205G00132-3G-11	Location Placard	1 Ea (1 ea)	100-Small Fab	5077469
RBW1205G00132-3G-13	Bottom Foam use in case APP-1610-E	1 Ea (1 ea)	100-Small Fab	5124773
RBW1205G00132-3G-19	Top Foam use in case APP-1610-E	1 Ea (1 ea)	100-Small Fab	5124772
RBW1205G00132-3G-9	Contents Placard	1 Ea (1 ea)	100-Small Fab	5101022
RBW1205G00231-3G	Main Rotor Damper Oil Filling Adapter	1 Ea (1 ea)	100-Small Fab	5106743
RBW1205G00332-3G	Main Gear Box Oil Draining Hose	1 Ea (1 ea)	100-Small Fab	5136741
RBW7839-2G	IGB & Tail Rotor Gear Box Oil Draining Hose	1 Ea (1 ea)	100-Small Fab	5093027
RBWA353A04	Pmc Oil Filling Quick Disconnect	1 Ea (1 ea)	100-Small Fab	5140216
RBWAFS482B	Wheel Brake Wrench	2 Ea (2 ea)	100-Small Fab	5065431
RBWST13045	Nitrogen Tire Inflator	1 Ea (1 ea)	100-Small Fab	5140262

240
07 70 12 12
03-4

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	97524A032	4	523	0
100-Small Fab	52375K36	10	45	0
	APP-1610-E	1	4	0
	RB41011	1	789	0
	RBW109-3501-08-115	1	1	0
	RBW1205G00132-3G-11	1	8	0
	RBW1205G00132-3G-13	1	2	0
	RBW1205G00132-3G-19	1	2	0
	RBW1205G00132-3G-9	1	4	0
	RBW1205G00231-3G	1	3	0
	RBW1205G00332-3G	1	0	0
	RBW7839-2G	1	3	0
	RBWA353A04	1	1	0
	RBWAFS482B	2	5	0
	RBWST13045	1	1	0
Part Specifications				
Specifications could not be found.				

Plex 9/17/18 9:00 AM dart.logan.david



Container No: S140293



Part: RBW1205G00132-3G

Job No: 183337

Serial No/Batch: S140293

Revision: 9

Inspector:

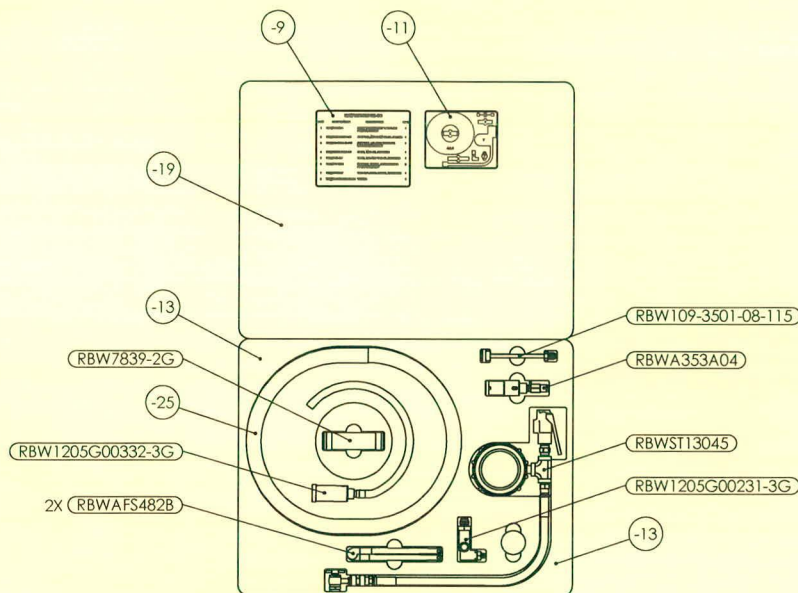
Exp Date:

Instructions:

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Date: 12/24/18

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		REVISIONS				
REV	ECR	DESCRIPTION		DATE	INITIAL	APPROVED
1		ADDED -19 TOOL TOP CUSHION AND PAGE 4.		4/31/2010	WP	RW
2		ADDED RADI TO L SHAPE CUT OUT FOR BETTER FINGER ACQUISITION.		5/6/2010	WP	RW
3		DELETED -1A, -1B, -1C FROM BOTTOM CUSHION & ATTACHED TO HOSE. DELETED Ø6.00 CUTOUT FROM CENTER OF BOTTOM CUSHION. CHD DEPTH OF HOSE CUT OUT FROM 4.75 TO 3.75. CHD CENTER POST FROM Ø8.25 TO Ø9.50 TO ALLOW MORE ROOM FOR HOSES. CHD BOM 1/16" -1, -3, & -5. CHD -15 FROM IM2700 CASE. CORRECTED -3 P/N FROM RBW109-3501-08-115.		4/21/2011	RJC	DW
4		SHT 3 UPDATED -7 CUTOUT. SHT. 4 ADDED CUTOUTS FOR TIRE INFLATOR, REMOVED FROM BOX.		12/27/2011	JAG	
5		-11 MODIFIED PLACARD TO MATCH BOTTOM TOOL CUSHION -13 MODIFIED CUTOUT FOR TIRE INFLATOR. ADDED CUTOUT FOR -1. MOVED CUTOUTS FOR FIT.		4/25/2012	JAG	
6		CORRECTED -19 Ø1.20 HOLE CUT OUT LOCATION 180° TO FIT LID PROPERLY.		9/24/2012	RJC	SE
7		-11 MODIFIED PLACARD FOR RBW7839-2G. -13 (FOAM) MODIFIED CUTOUT Ø TO ALLOW FOR RBW7839-2G. -19 CHD PLACARD CUTOUT DEPTH WAS .07 IS .125		1/17/2013	BIM	SE
8		REDRAWN IN SOLIDWORKS. -9 CORRECTED ITEM -3 T/N WAS RBW109-351-08-115 IS RBW109-3501-08-115. ADDED -21 & -23 RIVET AND WASHER FOR PLACARD. -9 & -11 WAS B/O IS MANUFACTURED. -19 CHD LOCATION OF CUTOUT ON BACKSIDE.		10/14/2013	JAG	RW
9	17-0122	CHD DRAWING NUMBER WAS RBW1205G00131-3G IS RBW1205G00132-3G. UPDATED TO NEW STANDARD. -1 REPLACED W/ RBWA353A04. -2 REPLACED W/ RBW1205G00231-3G. -3 REPLACED W/ RBW109-3501-08-115. -4 REPLACED W/ RBW1205G00332-3G. -5 REPLACED W/ RBW7839-2G. -6 REPLACED W/ RBWAFS482B. -7 REPLACED W/ RBWST13045. -9 DELETED DIMS ARIAL SIZE 1/8. ARIAL SIZE 3/16. CHD DIM WAS (.04) IS .06. CHD TOLERANCES WAS ±.005 IS ±.010. WAS ±.01 IS ±.03. ADDED ITEM 8 TUBING TO PLACARD. -11 ADDED ITEM #8. CHD DIM WAS (.04) IS .06. CHD TOLERANCES WAS ±.005 IS ±.010. WAS ±.01 IS ±.03. -13 REDESIGNED TO FIT -25. CHD DIMS WAS .50 IS .51.00. WAS .51 IS .51. CHD B/O REF WAS 5.83 X 14.42 X 18.87 I.R. SPECIALTY IS 8.40 X 17.21 X 20.30 (CASE SOLUTIONS). CHD MATL WAS Y20 BLACK IS ETHAFOAM 220 BLACK. CHD TOLERANCES WAS ±.005 IS ±.010. WAS ±.01 IS ±.03. CHD DIM WAS 4X R.50 IS 10K R.50. DELETED DIM 2X R.50 .50. ADDED DIM .51.00. -15 CHD B/O REF WAS APP-1610-E IS #APP-1610-E. -17 REPLACED W/ RB41011. -19 CHD B/O REF WAS 1.73 X 14.22 X 18.43 I.R. SPECIALTY IS 2.01 X 17.21 X 22.30 (CASE SOLUTIONS). CHD MATL WAS Y20 BLACK IS ETHAFOAM 220 BLACK. REDESIGNED TO FIT IN LARGER CASE. CHD TOLERANCES WAS ±.005 IS ±.010. WAS ±.01 IS ±.03. -25 TUBING ADDED TO BOM QTY. 1.		6/19/2017	DPD	JAG

ASSY QTY	B/O	Part #	QTY.	Description	Material	B/O INFORMATION OR SPECIFICATIONS	P/G.
		1	1	PMC OIL FILLING QUICK DISCONNECT		RBWA353A04	1
		1	1	ADAPTER, M/R DAMPER OIL FILLING		RBW1205G00231-3G	1
		1	1	ADAPTER, L/G SHOCKSTRUTS NITROGEN CHARGE		RBW109-3501-08-115	1
		1	1	HOSE, MGB OIL DRAINING		RBW1205G00332-3G	1
		1	1	HOSE, IGB & TGB OIL DRAINING		RBW7839-2G	1
		2	1	WRENCH, WHEEL BRAKE RESER COVER REM/INST		RBWAFS482B	1
		1	1	TIRE INFLATOR GAUGE, NITROGEN		RBWST13045	1
		-9	1	CONTENTS PLACARD	PLASTIC		2
		-11	1	LOCATION PLACARD	PLASTIC		3
B/O	-13	1	1	BOTTOM FOAM	ETHAFOAM 220, BLACK	8.40 X 17.21 X 20.30 (CASE SOLUTIONS)	4
B/O	-15	1	1	CASE	PLASTIC	PELICAN #APP-1610-E	N/S
B/O	-19	1	1	TOP FOAM	ETHAFOAM 220, BLACK	2.01 X 17.21 X 22.30 (CASE SOLUTIONS)	5
B/O	-25	1	1	TUBING	PVC W/ POLYESTER BRAID	Ø3/4 I.D. X Ø1-1/32 O.D. X 10FT, DUROMETER 70A (MCMASTER-CARR #52375K36)	1
B/O		1	1	DART PLACARD	ALUMINUM	RB41011	N/S

NOTE:
REF. AGUSTA T/N: 3G1205G00132.

DART AEROSPACE	
TITLE HELICOPTER SERVICING KIT	
DWG NO. RBW1205G00132-3G	
REV 9	
MAT'L	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
FINISH	.XXX ± .005 FRACTIONS ± 1/8
FINISH	.XX ± .01 ANGLES ± 5°
FINISH	X ± .1 SURFACES ± 125
SPEC	1. BREAK ALL SHARP EDGES Ø15 ± .45" OR .015R
DRAWN BY: PERRITT	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
CHECKED: RJC 07/10/2017	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
CRPS APPR: AA 07/14/2017	USED ON MODEL
QA APPR: JL 07/19/2017	AGUSTA AW139
APPROVED: JAG 07/20/2017	
SCALE 1:8	DATE 4/20/2010 SHEET 1 OF 5

